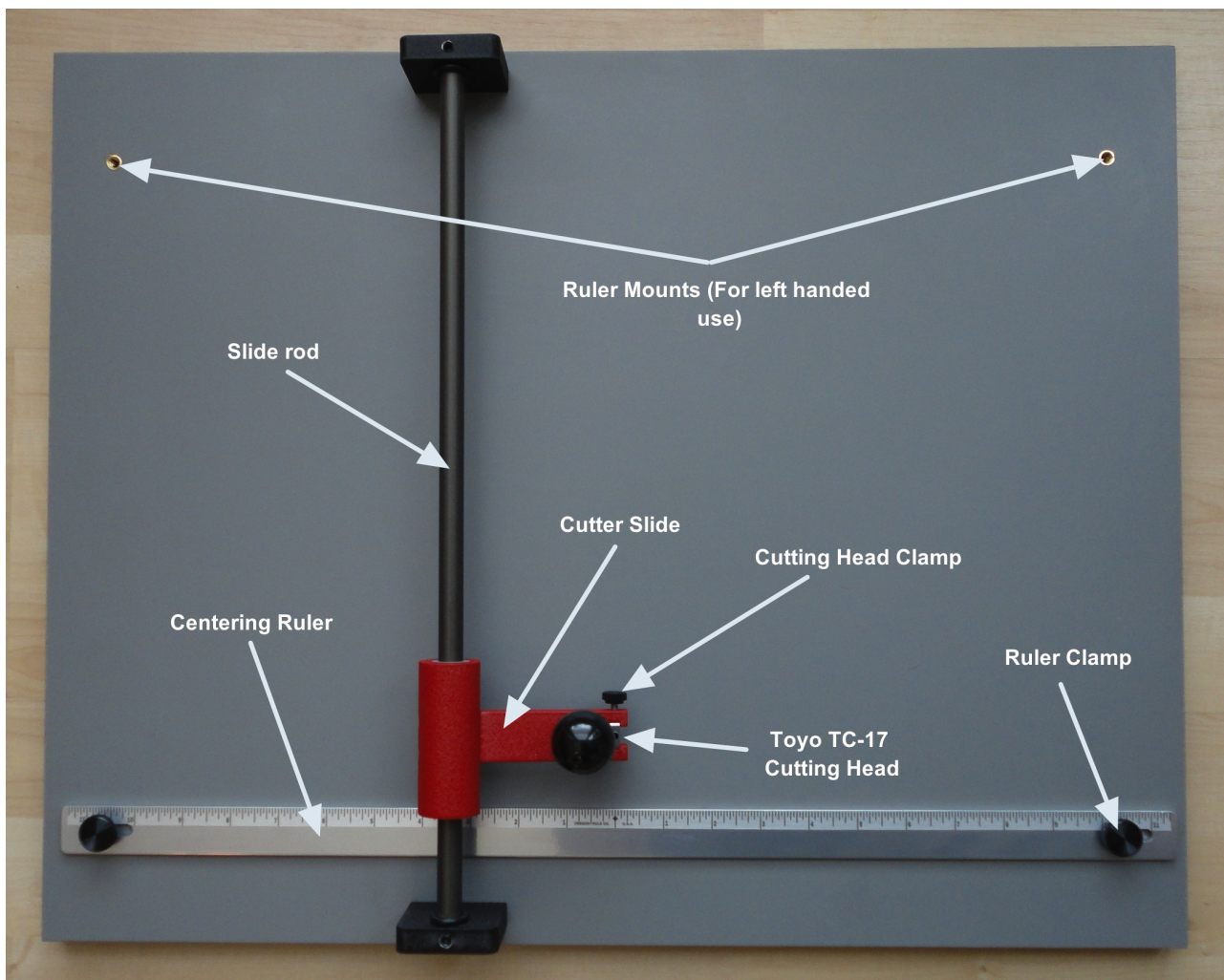




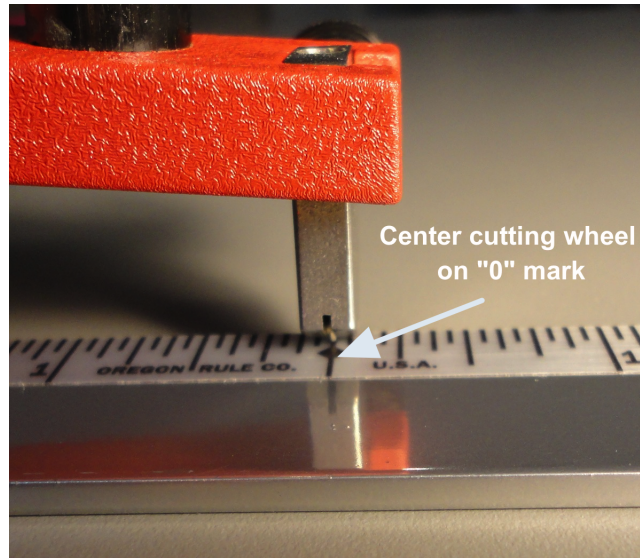
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**Portable Cutter Layout**



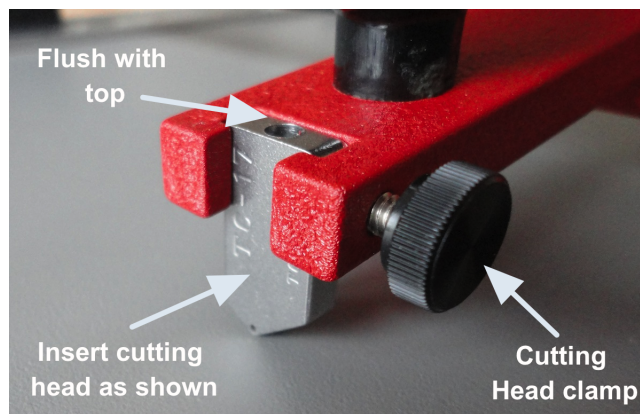
## Adjusting Centering Ruler



When the cutting head is replaced, the centering may need to be adjusted.

1. Loosen both ruler clamps.
2. Position the cutting wheel on the "0" mark as shown above, by sliding the ruler.
3. Tighten the ruler clamps making sure the ruler does not move.

## Inserting the Cutting Head



Insert cutting head into slot and tighten cutting head clamp. The top of cutting head should be flush with top of slot.

## Maintenance

Lubricate slide rod - Use a light oil (sewing machine or cutting oil) on a paper towel and wipe the rod thoroughly.

Brush off glass chips with a brush. Do not clear glass chips with your hand.